

Work Order ID 60355

July 6, 2010 1:24:28 PM



Page 1

Item ID: D412-769-044

Accept



Setup Start



Revision ID:

Stop



Item Name: Aft Facing Seat Assembly, RH

Start Date: 7/06/10 Start Qty: 1.00



Cust Item ID:

Required Date: 7/20/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: CL Date: 10/7/10 Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|---|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr | Revision Nbr | | | | | | | | |
| IIN D412-769 | Rev B | | | | | | | | |
| 100 | Pick Kit | 0.00 | | | | | | | |
| | | | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | | | | | | | | | |
| 110 | | 0.00 | | | | | | | |
| | Small Fab | | | | | | | | |
| Small Fab | Memo | 0.00 | | | | | | | |
| Small Fab | 1- assemble as per dwg D412-769-2 | | | | | | | | |
| 120 | QC5- Inspect part completeness to step on W/O | 0.00 | | | | | | | |
| | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

CL 7/7

ES 10/26

8 10/26



| W/O: | | WORK ORDER CHANGES | | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|--|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No QA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
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NOTE: Date & initial all entries

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Start Date: 7/06/10 Start Qty: 1.00



Cust Item ID:

Required Date: 7/20/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool # Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Grey Sandtex(Ref:4.3.5.6) per OSI005 4.3

0.00



M 112588.

Powdercoat

Memo

0.00

Powder Coating

1- mask D3782-041 and D3782-043 front legs and D3787-1 foot as per dwg
D412-769-041 □2- install bolts in 3 place (in seat belt eye bolt holes) to ensure
leg does not move when Powdercoat □3- Powder coat remainig of assembly grey
as per dwg D412-769-2 □START

*START 10:40
OVENT. 320°
FINISH 11:10.*

1 BR 10-7-28.

140

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

⇒ M 10/07/28

1

150

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

Cap/2

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
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NOTE: Date & initial all entries

[REDACTED]

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Accept

Setup Start

Stop

Cust Item ID:

Customer:

Reference:

Run Start

Stop

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Operation Description

Set Up/ Run Hours

Tool ID

| Tool # | Plan Code |
|--------|-----------|
|--------|-----------|

| Accept | Qty |
|--------|-----|
| | |

Reject
Qty

Reject Number

Insp. Stamp

160

Small Fab

0.00

Small Fab

Memo

0.00

Small Fab

1- install remaining parts as per dwg D412-769-2

58 (0107)29

170

QC5- Inspect part completeness to step on W/O

0.00

QC

Memo

0.00

Quality Control

180

Identify as per dwg & Stock Location:

0.00

Packaging

Memo

0.00

Packaging

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| | | | | | | | |

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Start Date: 7/06/10 Start Qty: 1.00



Cust Item ID:

Required Date: 7/20/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool # Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

190

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/07/29 JF

W 10-07-29

| W/O: | | WORK ORDER CHANGES | | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|--|
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NOTE: Date & initial all entries

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[illegible]

Required Date: 7/20/10

Required Qty: 1.00

Comments: IPP rev A 08.05-12 new issue DD verified by:ec
IPP Rev:B 08-07-17 revB as per dwg DD verified by:ec
IPP Rev:C 08-08-21 move D3792-1 after powder coat DD verified by:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|--|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|-----------------|---------------|----------------|--------|
| AN3-5A  Bolt | | Purchased | No | | | 110 | Each | 1,293.000 | 6 | 6 | | | |
| | | | | <u>Location</u> | | | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | |
| | | | | ST350 | | | | 1293 | | | | | |
| | | | | | 105057 | | | 793 | | 105057 | | | |
| | | | | | 115016 | | | 500 | | | | | |
| AN4-15A  Bolt | | Purchased | No | | | 110 | Each | 391.0000 | 2 | 2 | | | |
| | | | | <u>Location</u> | | | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | |
| | | | | ST358 | | | | 391 | | | | | |
| | | | | | 114784 | | | 91 | | 114784 | | | |
| | | | | | 115108 | | | 300 | | | | | |
| AN45-13A  EYE BOLT | | Purchased | No | | | 110 | Each | 28.0000 | 1 | 1 | | | |
| | | | | <u>Location</u> | | | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | |
| | | | | ST362 | | | | 28 | | | | | |
| | | | | | 114018 | | | 8 | | 114018 | | | |
| | | | | | 114801 | | | 20 | | | | | |

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 60355

Parent Item: D412-769-044

Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 7/06/10

Required Date: 7/20/10

Start Qty: 1.00

Required Qty: 1.00

AN5-10A Purchased No 110 Each 227.0000 6 6



Bolt

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST337 | 227 | |
| 114199 | 27 | |
| 114752 | 100 | |
| 115108 | 100 | |

1114199

Prop/2 ①

AN5-13A Purchased No 110 Each 70.0000 2 2



Bolt

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST338 | 70 | |
| 114181 | 20 | |
| 114615 | 50 | |

1114181

u

AN525-10R22 Purchased No 160 Each 150.0000 13 13



Screw

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST325 | 150 | |
| 113595 | 150 | |

113595

u

AN525-10R24 Purchased No 110 Each 164.0000 9 9



Screw

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST325 | 164 | |
| 114056 | 164 | |

114056

u

AN9601D10 *ok* NAS1149D0363J Purchased No 110 Each 0.0000 21 21



Washer

1114884

Prop/2 ①

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| W/O: | | WORK ORDER CHANGES | | | | | |
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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 60355

Parent Item: D412-769-044

Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 7/06/10

Required Date: 7/20/10

Start Qty: 1.00

Required Qty: 1.00

AN960JD10L NAS1149D0332J Purchased

No

160

Each

3,303.000

13

13



Washer

Location

Loc Qty

Loc Code

ST348

3303

110985

3303

AN960JD416 NAS1149D0463J Purchased

No

110

Each

20.0000

4

4



Washer

Location

Loc Qty

Loc Code

ST351

20

108827

20

AN960JD516 NAS1149D0563J Purchased

No

110

Each

0.0000

20

20



Washer

D3766-2

Manufactured

No

110

Each

1.0000

1

1



Front Rail, RH

Location

Loc Qty

Loc Code

ST254

1

54382

1

D3766-3

Manufactured

No

110

Each

6.0000

1

1



Rear Rail

Location

Loc Qty

Loc Code

ST254

6

56314

6

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| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 60355

Parent Item: D412-769-044

Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 7/06/10

Required Date: 7/20/10

Start Qty: 1.00

Required Qty: 1.00

D3767-1 Manufactured No

110 Each

9.0000

1

1 ~



Upper Rail

Location

Loc Qty

Loc Code

ST254

9

54310

9

160

Each

1.0000

1

54310

D3774-1

Manufactured No



Seat Bottom, LH/RH

Location

Loc Qty

Loc Code

ST256

1

56315

1

160

Each

4.0000

1

1

D3774-3

Manufactured No



Seat Back, LH/RH

Location

Loc Qty

Loc Code

ST257

4

55383

4

160

Each

10.0000

2

2 ~

D3775-1

Manufactured No



Guard

Location

Loc Qty

Loc Code

ST249

10

54313

10

110

Each

4.0000

1

54313

D3782-041

Manufactured No



Front Inboard Leg Assembly

Location

Loc Qty

Loc Code

ST249

4

56317

4

56317

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| W/O: | | WORK ORDER CHANGES | | | | | | |
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Work Order ID: 60355

Parent Item: D412-769-044

Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 7/06/10

Required Date: 7/20/10

Start Qty: 1.00

Required Qty: 1.00

D3782-044

Manufactured No

110 Each

1.0000

1

1



Front Outboard Leg Assembly, RH

Location

Loc Qty

Loc Code

ST249

1

54327

1

110 Each

2.0000

2

2

D3782-045

Manufactured No



Back Leg Assembly

Location

Loc Qty

Loc Code

ST

2

56570

2

110 Each

2.0000

1

1

D3783-041

Manufactured No



Lateral Brace Assembly

Location

Loc Qty

Loc Code

ST249A

2

56599

2

110 Each

2.0000

2

2

D3783-043

Manufactured No



Longitudinal Brace Assembly

Location

Loc Qty

Loc Code

ST249A

2

56571

2

110 Each

4.0000

1

1

D3783-045

Manufactured No



Angle Brace Assembly

Location

Loc Qty

Loc Code

ST248

4

54331

1

56319

3

54327

EP 5/7/20
B60368 (2)

56378

B60370

10/7/10

56315

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Parent Item: D412-769-044

Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 7/06/10

Required Date: 7/20/10

Start Qty: 1.00

Required Qty: 1.00

D3784-041

Manufactured No

110 Each

4.0000

1

1



Seat Support Assembly, Center

Location

Loc Qty

Loc Code

ST248

4

56320

4

D3784-043

Manufactured No

110 Each

5.0000

1

1



Seat Support Assembly, LH

Location

Loc Qty

Loc Code

ST247

5

54333

1

56321

4

D3784-044

Manufactured No

110 Each

2.0000

1

1



Seat Support Assembly, RH

Location

Loc Qty

Loc Code

ST247

2

56322

2

D3792-1

Manufactured No

160 Each

70.0000

3

3



Seat Belt Eye Bolt

Location

Loc Qty

Loc Code

ST249A

70

42020

47

55921

23

56320

56321

56322

42020

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Work Order ID: 60355

Parent Item: D412-769-044

Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 7/06/10

Required Date: 7/20/10

Start Qty: 1.00

Required Qty: 1.00

MS21042L3 Purchased No 110 Each 2,871.000 9 9



Nut

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST300 | 2871 | |
| 114523 | 389 | |
| 114718 | 482 | |
| 114784 | 2000 | |

114523

MS21042L3 Purchased No 160 Each 2,871.000 9



Nut

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST300 | 2871 | |
| 114523 | 389 | |
| 114718 | 482 | |
| 114784 | 2000 | |

114523

MS21042L4 Purchased No 110 Each 4,422.000 2 2



Nut

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST300 | 4410 | |
| 113422 | 68 | |
| 114523 | 28 | |
| 114718 | 314 | |
| 114784 | 2000 | |
| 115108 | 2000 | |
| ST356 | 12 | |
| 108145 | 12 | |

114718

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Work Order ID: 60355



Parent Item: D412-769-044



Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 7/06/10

Required Date: 7/20/10

Start Qty: 1.00

Required Qty: 1.00

MS21042L5

Purchased

No

160

Each

463.0000

12

12



Nut



ES 4/7/7

Location

Loc Qty

Loc Code

ST139

463

114813

463

114813

July 6, 2010 1:24:27 PM

Shop Packet Print

Page 8

Dart Aerospace Ltd

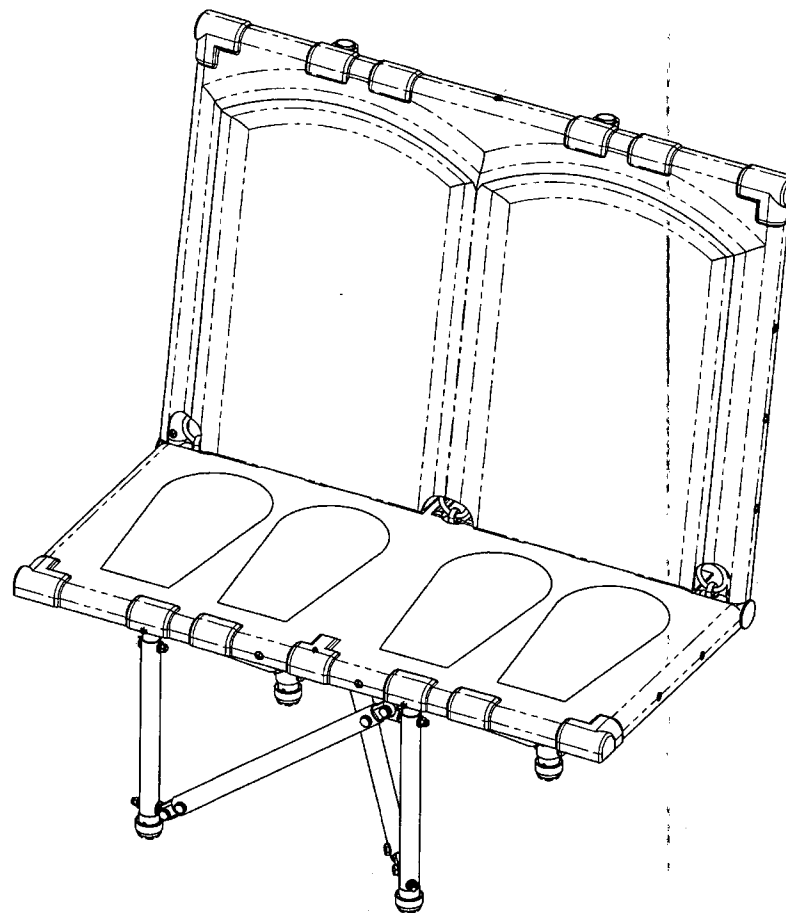
| W/O: | | WORK ORDER CHANGES | | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|--|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries



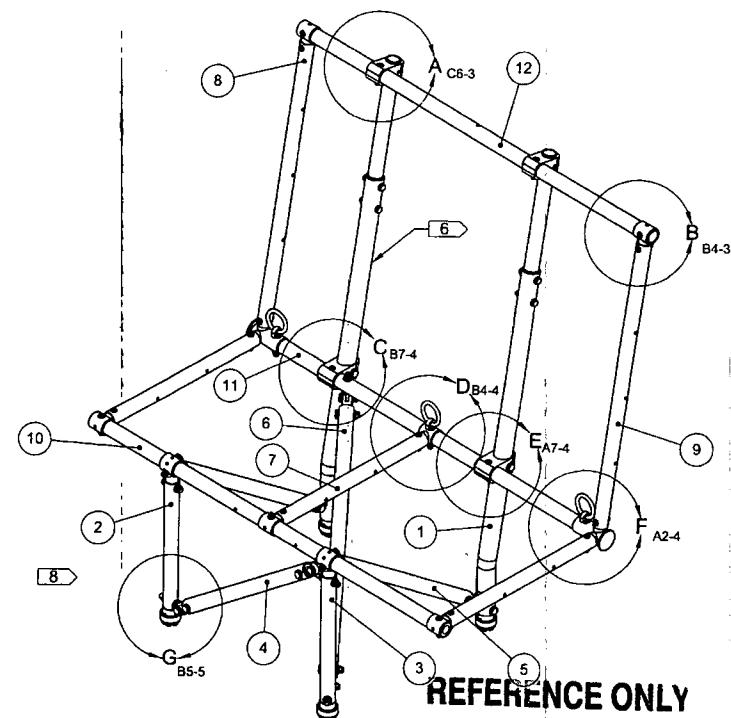
D412-769-044 AFT FACING SEAT, RH

REFERENCE ONLY

RELEASE
08.07.10/MP

| B | NEW HARDWARE | HS | 08.06.25 |
|------------|--------------|--|--------------|
| A | NEW ISSUE | HS | 08.06.04 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | HS | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | HS | | |
| CHECKED | | DRAWING NO. | REV. B |
| MFG. APPR. | | D412-769-2 | SHEET 1 OF 7 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | AFT FACING SEAT ASSY, RH | NTS |
| DATE | 08.06.25 | <small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small> | |

| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. (-044) |
|----------|---------------|-----------------------------|-------------|
| 1 | D3782-045 | BACK LEG ASSY | 2 |
| 2 | D3782-041 | FRONT INBOARD LEG ASSY | 1 |
| 3 | D3782-044 | FRONT OUTBOARD LEG ASSY, RH | 1 |
| 4 | D3783-041 | LATERAL BRACE ASSY | 1 |
| 5 | D3783-043 | LONGITUDINAL BRACE ASSY | 2 |
| 6 | D3783-045 | ANGLE BRACE ASSY | 1 |
| 7 | D3784-041 | SEAT SUPPORT ASSY | 1 |
| 8 | D3784-043 | SEAT SUPPORT ASSY, LH | 1 |
| 9 | D3784-044 | SEAT SUPPORT ASSY, RH | 1 |
| 10 | D3766-2 | FRONT RAIL, RH | 1 |
| 11 | D3766-3 | REAR RAIL | 1 |
| 12 | D3767-1 | UPPER RAIL | 1 |
| 13 | D3792-1 | SEAT BELT EYE BOLT | 3 |
| 14 | D3775-1 | GUARD | 2 |
| 15 | D3774-1 | SEAT BOTTOM | 1 |
| 16 | D3774-3 | SEAT BACK | 1 |
| 17 | AN3-5A | BOLT | 6 |
| 18 | AN4-15A | BOLT | 2 |
| 19 | AN45-13A | EYE BOLT | 1 |
| 20 | AN5-10A | BOLT | 6 |
| 21 | AN5-13A | BOLT | 2 |
| 22 | AN525-10R22 | SCREW | 13 |
| 23 | AN525-10R24 | SCREW | 9 |
| 24 | MS21042L3 | NUT | 28 |
| 25 | MS21042L4 | NUT | 2 |
| 26 | MS21042L5 | NUT | 12 |
| 27 | NAS1149D0332J | WASHER (AN960JD10L) | 13 |
| 28 | NAS1149D0363J | WASHER (AN960JD10) | 21 |
| 29 | NAS1149D0463J | WASHER (AN960JD416) | 4 |
| 30 | NAS1149D0568J | WASHER (AN960JD516) | 20 |



D412-769-044 AFT FACING SEAT, RH

RELEASED
15 OCT 10 11P

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT "GREY SANDEX" (4.3.5.6) PER DART QSI 005 4.3 PRIOR TO INSTALLATION OF SEAT BOTTOM/BACK (D3774-1, -3). MASK FRONT LEGS PRIOR TO POWDER COAT
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH D2729-1 RED DECAL ATTACHED TO BACK LEG ASSEMBLY (D3782-045)
- 7) WEIGHT: 30.0 lbs
- 8) ITEM 15 (D3774-1 SEAT BOTTOM) AND ITEM 16 (D3774-3 SEAT BACK) REMOVED FOR CLARITY

| | | | |
|---|-----------|--|--------------|
| DESIGN | HS | DART AEROSPACE LTD | |
| DRAWN | HS | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | <i>HS</i> | DRAWING NO. | REV. B |
| MFG. APPR. | <i>HS</i> | D412-769-2 | SHEET 2 OF 7 |
| APPROVED | <i>HS</i> | TITLE | SCALE |
| DE APPR. | <i>HS</i> | AFT FACING SEAT ASSY, RH | NTS |
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AN525-10R24 SCREW (1)
NAS1149D0363J WASHER (1)
MS21042L3 NUT (1)

D3767-1
UPPER RAIL
REF

D3782-045
BACK LEG ASSY
REF

DETAIL A D2-2
UPPER RAIL TO BACK LEG ATTACHMENT
2 PL

D3767-1
UPPER RAIL
REF

AN525-10R24 SCREW (1)
NAS1149D0363J WASHER (1)
MS21042L3 NUT (1)

D3784-044
SEAT SUPPORT ASSY, RH
REF

DETAIL B C1-2
SEAT SUPPORT END ATTACHMENT (TYP)
5 PL

REFERENCE ONLY

RELEASED
08-07-10

| | | | |
|------------|----------|---|--------------|
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| DRAWN | HS | | |
| CHECKED | PH | DRAWING NO. D412-769-2 | REV. B |
| MFG. APPR. | | | SHEET 3 OF 7 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | AFT FACING SEAT ASSY, RH | NTS |
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D3782-045
BACK LEG ASSY
REF

AN45-13A EYE BOLT (1)
NAS1149D0568J WASHER (1)
MS21042L5 NUT (1)

D3766-3
REAR RAIL
REF

AN525-10R24 SCREW (1)
NAS1149D0363J WASHER (1)
MS21042L3 NUT (1)

DETAIL C C2-2
REAR RAIL TO BACK LEG ATTACHMENT

AN525-10R24 SCREW (1)
NAS1149D0363J WASHER (1)
MS21042L3 NUT (1)

D3766-3
REAR RAIL
REF

D3782-045
BACK LEG ASSY
REF

DETAIL E C2-2
REAR RAIL TO BACK LEG ATTACHMENT

D3784-041
SEAT SUPPORT ASSY, CENTER
REF

DETAIL D C1-2
SEAT SUPPORT ASSY, CENTER ATTACHMENT

D3792-1 SEAT BELT EYE BOLT (1)
NAS1149D0568J WASHER (2)
MS21042L5 NUT (1)

D3766-3
REAR RAIL
REF

REFERENCE ONLY

D3792-1 SEAT BELT EYE BOLT (1)
NAS1149D0568J WASHER (2)
MS21042L5 NUT (1)

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08.07.12/12

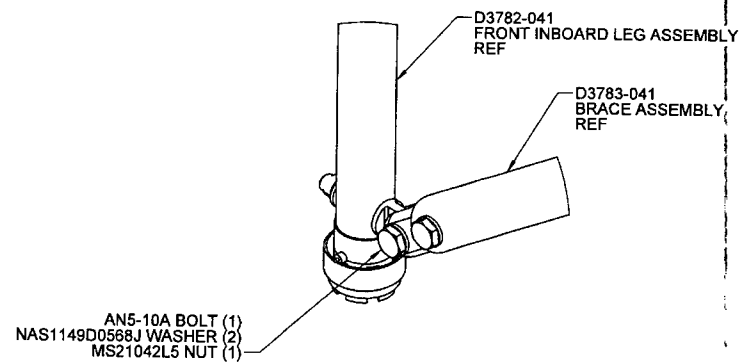
D3766-3
REAR RAIL
REF

D3775-1
GUARD
REF

D3784-044
SEAT SUPPORT ASSY, RH
REF

DETAIL F B1-2
SEAT SUPPORT ATTACHMENT
2 PL

| | | | |
|------------|----------|--|--------------|
| DESIGN | HS | DART AEROSPACE LTD | |
| DRAWN | HS | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | | DRAWING NO. | REV. B |
| MFG. APPR. | | D412-769-2 | SHEET 4 OF 7 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | AFT FACING SEAT ASSY, RH | NTS |
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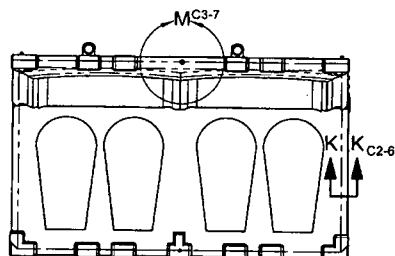
DETAIL G_{B3-2}
BRACE ATTACHMENT
 6 PL

REFERENCE ONLY

RELEASED
 08.07.10 TWT

| | | | |
|------------|--------------------|---|--------------|
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| DRAWN | HS | | |
| CHECKED | <i>[Signature]</i> | DRAWING NO. | REV. B |
| MFG. APPR. | <i>[Signature]</i> | D412-769-2 | SHEET 5 OF 7 |
| APPROVED | <i>[Signature]</i> | TITLE | SCALE |
| DE APPR. | <i>[Signature]</i> | AFT FACING SEAT ASSY, RH | NTS |
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8 7 6 5 4 3 2 1



AN525-10R22 SCREW (1)
NAS1149D0332J WASHER (1)
MS21042L3 NUT (1)
3 PL PER SIDE

D3784-044
SEAT SUPPORT, RH
REF

1

D3774-3
SEAT BACK
REF

SECTION H-H

B7-6

AN525-10R22 SCREW (1)
NAS1149D0332J WASHER (1)
MS21042L3 NUT (1)
2 PL PER SIDE

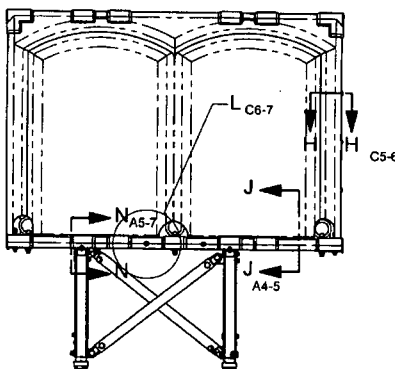
2

D3774-1
SEAT BOTTOM
REF

D3784-044
SEAT SUPPORT, RH
REF

SECTION K-K

D7-6



D3766-2
FRONT RAIL
REF

D3774-3
SEAT BACK
REF

D3774-1
SEAT BOTTOM
REF

D3766-3
REAR RAIL
REF

3

AN3-5A BOLT (1)
NAS1149D0363J WASHER (2)
MS21042L3 NUT (1)
6 PL





RELEASED
168-27-10/17

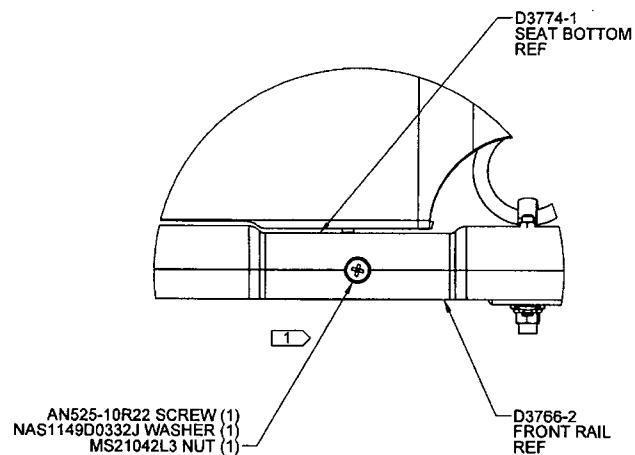
SECTION J-J

B7-6

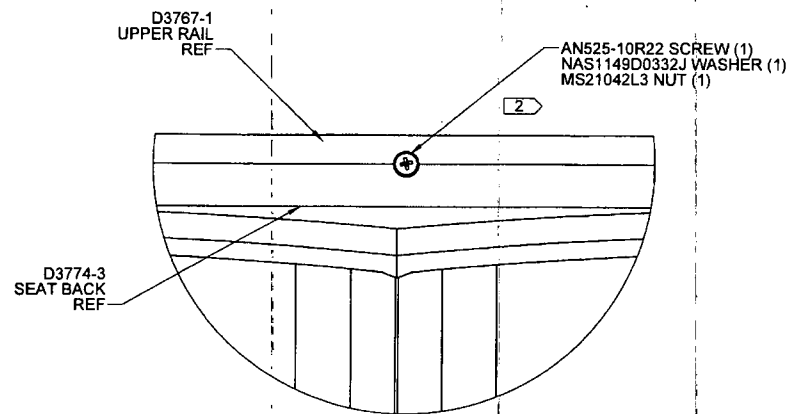
NOTES:
1) TRANSFER DRILL HOLES $\varnothing 0.201$ FROM SEAT SUPPORTS (D3784-043/-044) TO SEAT BACK (D3774-3) - 3 PL/SIDE
2) TRANSFER DRILL HOLES $\varnothing 0.201$ FROM SEAT SUPPORTS (D3784-043/-044) TO SEAT BOTTOM (D3774-1) - 2 PL/SIDE
3) TRANSFER DRILL HOLES $\varnothing 0.201$ FROM SEAT BOTTOM (D3774-1) TO SEAT BACK (D3774-3) - 6 PL

8 7 6 5 4 3 2 1

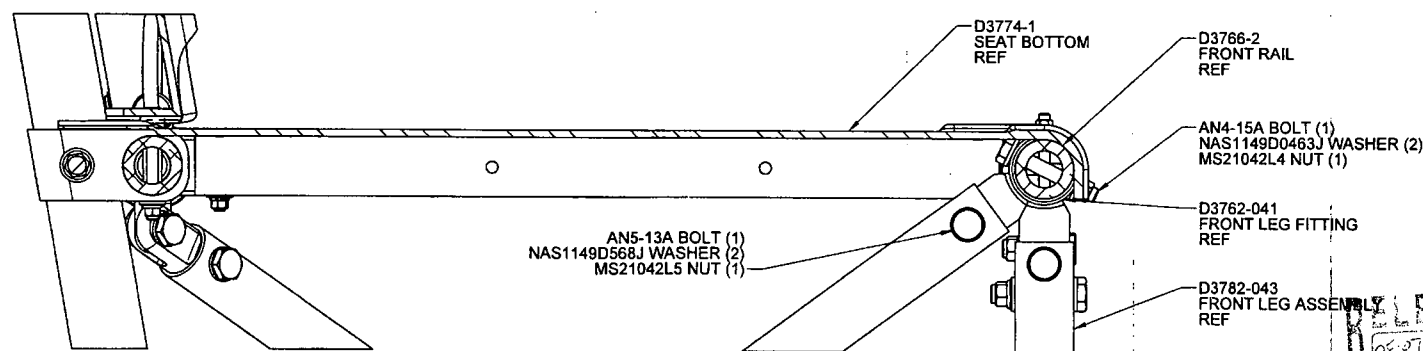
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| DRAWN | HS | HAWKESBURY, ONTARIO, CANADA | |
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| MFG. APPR. |  | D412-769-2 | SHEET 6 OF 7 |
| APPROVED |  | TITLE | SCALE |
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DETAIL L B7-6
SEAT BOTTOM ATTACH - FRONT DETAIL



DETAIL M D7-6
SEAT BACK ATTACH - TOP DETAIL







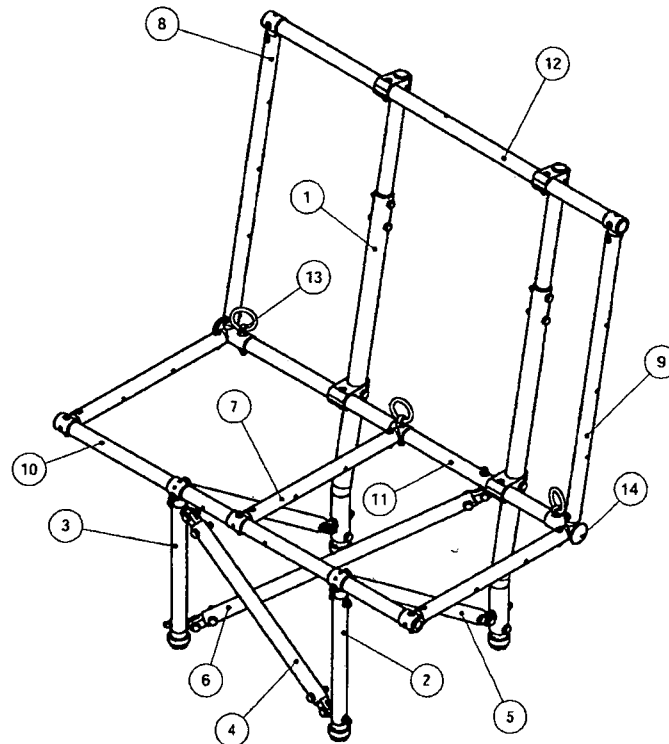
SECTION N-N B7-6
FRONT LEG AND LONGITUDINAL ANGLE ATTACHMENT

REFERENCE ONLY

RELEASED
02-07-10

- NOTES:**
1) TRANSFER DRILL HOLES $\varnothing 0.201$ FROM FRONT RAIL (D3766-2) TO SEAT BOTTOM (D3774-1) - 2 PL
2) TRANSFER DRILL HOLES $\varnothing 0.201$ FROM UPPER RAIL (D3767-1) TO SEAT BACK (D3774-3) - 1 PL

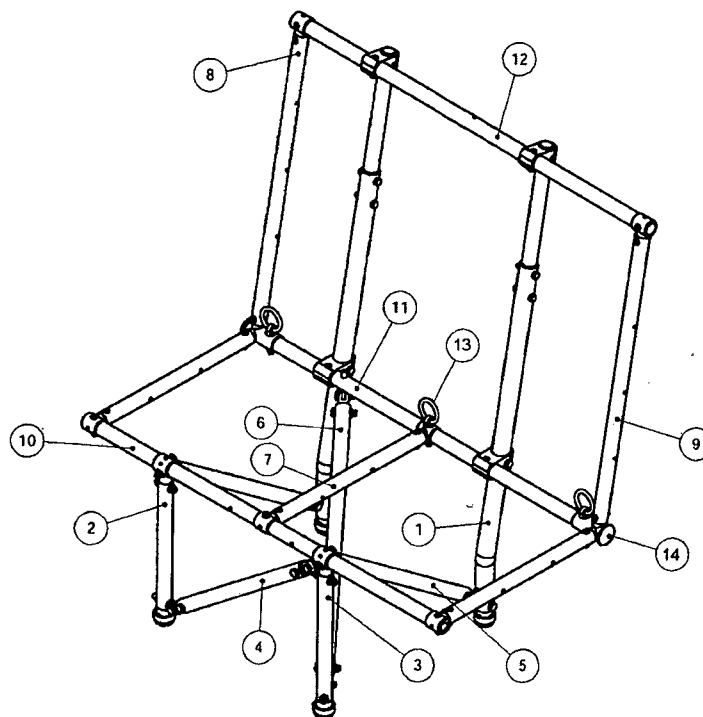
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|--|---|--|--------------|
| DESIGN | HS | DART AEROSPACE LTD | |
| DRAWN | HS | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED |  | DRAWING NO. | REV. B |
| MFG. APPR. |  | D412-769-2 | SHEET 7 OF 7 |
| APPROVED |  | TITLE | SCALE |
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| Item Number | Part Number | Description | Quantity (-043) |
|-------------|-------------|-----------------------------|-----------------|
| 1 | D3782-045 | Back Leg Assembly | 2 |
| 2 | D3782-041 | Front Inboard Leg Assembly | 1 |
| 3 | D3782-043 | Front Outboard Leg Assembly | 1 |
| 4 | D3783-041 | Lateral Brace Assembly | 1 |
| 5 | D3783-043 | Longitudinal Brace Assembly | 2 |
| 6 | D3783-045 | Angle Brace Assembly | 1 |
| 7 | D3784-041 | Seat Support Assembly | 1 |
| 8 | D3784-043 | Seat Support Assembly, LH | 1 |
| 9 | D3784-044 | Seat Support Assembly, RH | 1 |
| 10 | D3766-1 | Front Rail | 1 |
| 11 | D3766-3 | Rear Rail | 1 |
| 12 | D3767-1 | Upper Rail | 1 |
| 13 | D3792-1 | Seat Belt Eye Bolt | 3 |
| 14 | D3775-1 | Guard | 2 |
| 15 | D3774-1 | Seat Bottom (Not Shown) | 1 |
| 16 | D3774-3 | Seat Back (Not Shown) | 1 |

Figure 25-11: D412-769-043 Aft Facing Seat Assembly, LH

C2101716
W10-60356



| Item Number | Part Number | Description | Quantity (-044) |
|-------------|-------------|-----------------------------|-----------------|
| 1 | D3782-045 | Back Leg Assembly | 2 |
| 2 | D3782-041 | Front Inboard Leg Assembly | 1 |
| 3 | D3782-044 | Front Outboard Leg Assembly | 1 |
| 4 | D3783-041 | Lateral Brace Assembly | 1 |
| 5 | D3783-043 | Longitudinal Brace Assembly | 2 |
| 6 | D3783-045 | Angle Brace Assembly | 1 |
| 7 | D3784-041 | Seat Support Assembly | 1 |
| 8 | D3784-043 | Seat Support Assembly, LH | 1 |
| 9 | D3784-044 | Seat Support Assembly, RH | 1 |
| 10 | D3766-2 | Front Rail | 1 |
| 11 | D3766-3 | Rear Rail | 1 |
| 12 | D3767-1 | Upper Rail | 1 |
| 13 | D3792-1 | Seat Belt Eye Bolt | 3 |
| 14 | D3775-1 | Guard | 2 |
| 15 | D3774-1 | Seat Bottom (Not Shown) | 1 |
| 16 | D3774-3 | Seat Back (Not Shown) | 1 |

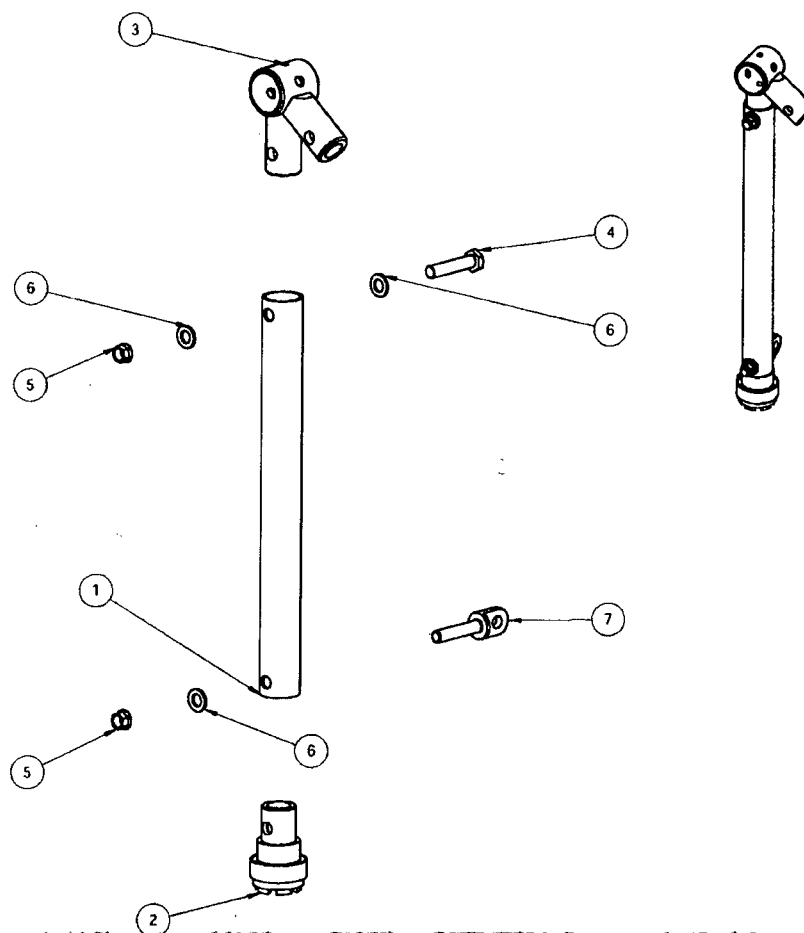
Figure 25-12: D412-769-044 Aft Facing Seat Assembly, RH

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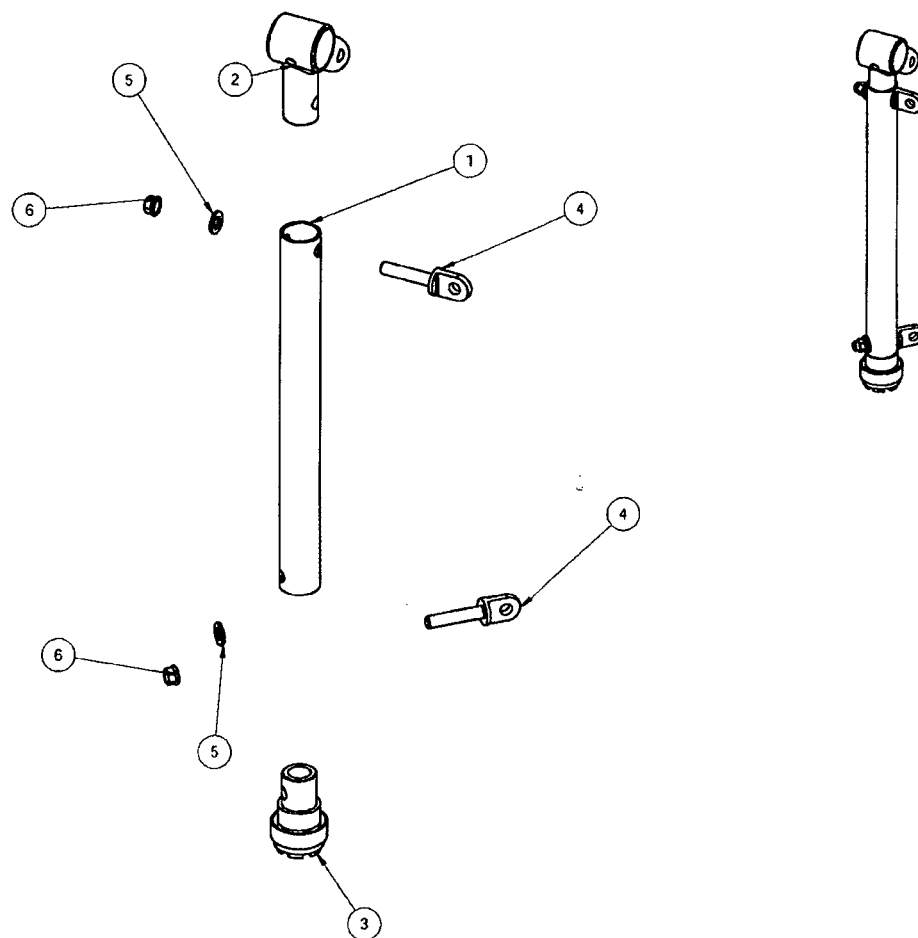
Revision: 1

W10: 60356



| Item Number | Part Number | Description | Quantity (-041) |
|-------------|---------------|------------------------|-----------------|
| 1 | D3768-1 | Front Inboard Leg | 1 |
| 2 | D3787-1 | Foot | 1 |
| 3 | D3762-041 | Front Leg Fitting Assy | 1 |
| 4 | AN5-13A | Bolt | 1 |
| 5 | MS21042L5 | Nut | 2 |
| 6 | NAS1149D0568J | Washer | 3 |
| 7 | AN45-13A | Eye Bolt | 1 |

Figure 25-13: D3782-041 Front Inboard Leg Assembly



| Item Number | Part Number | Description | Quantity (-043) | Quantity (-044) |
|-------------|---------------|------------------------|-----------------|-----------------|
| 1 | D3768-3 | Front Outboard Leg, LH | 1 | |
| 1 | D3768-4 | Front Outboard Leg, RH | | 1 |
| 2 | D3762-041 | Front Leg Fitting Assy | 1 | 1 |
| 3 | D3787-1 | Foot | 1 | 1 |
| 4 | AN45-13A | Eye Bolt | 2 | 2 |
| 5 | NAS1149D0568J | Washer | 2 | 2 |
| 6 | MS21042L5 | Nut | 2 | 2 |

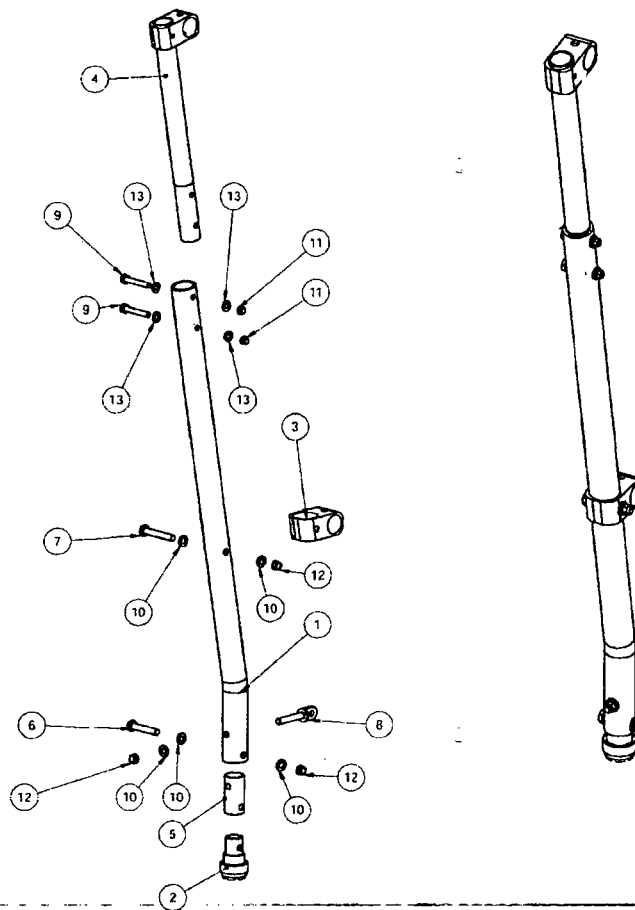
Figure 25-14: D3782-043/-044 Front Outboard Leg Assembly

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25-00-00

Revision: 1

w/o: 60355

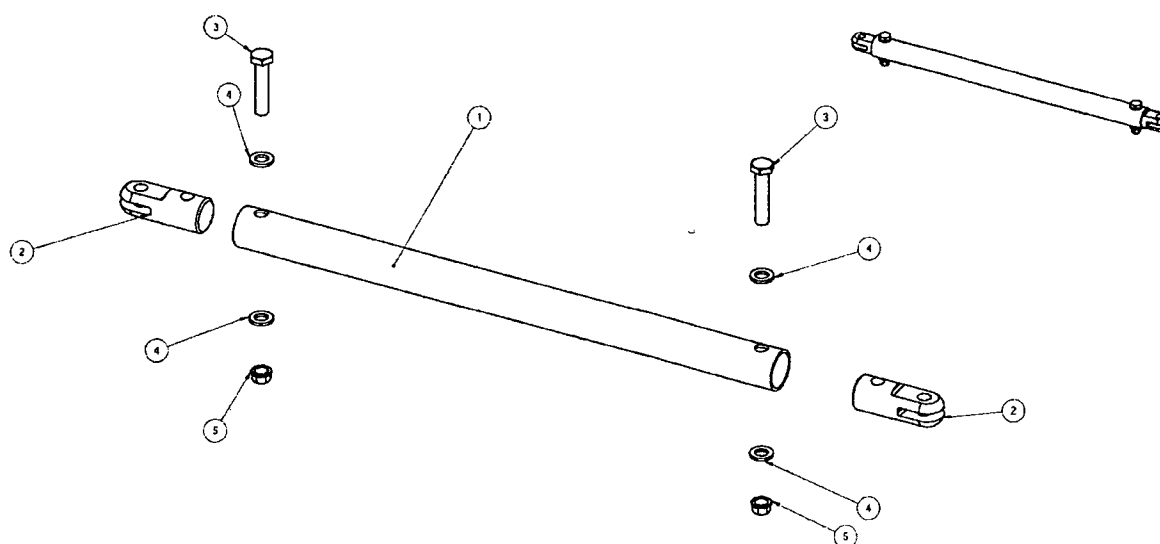


| Item Number | Part Number | Description | Quantity (-045) |
|-------------|---------------|-------------------|-----------------|
| 1 | D3772-1 | Back Leg | 1 |
| 2 | D3787-1 | Foot | 1 |
| 3 | D3764-1 | Back Leg Fitting | 1 |
| 4 | D3773-041 | Head Rest Adapter | 1 |
| 5 | D3786-1 | Sleeve | 1 |
| 6 | AN5-15A | Bolt | 1 |
| 7 | AN5-17A | Bolt | 1 |
| 8 | AN45-15A | Eye Bolt | 1 |
| 9 | AN4-15A | Bolt | 2 |
| 10 | NAS1149D0568J | Washer | 5 |
| 11 | MS21042L4 | Nut | 2 |
| 12 | MS21042L5 | Nut | 3 |
| 13 | NAS1149D0463J | Washer | 4 |

Figure 25-15: D3782-045 Back Leg Assembly

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W10.60355



| Item Number | Part Number | Description | Quantity (-041) | Quantity (-043) | Quantity (-045) |
|-------------|---------------|-------------|-----------------|-----------------|-----------------|
| 1 | D3769-1 | Tube | 1 | | |
| 1 | D3769-3 | Tube | | 1 | |
| 1 | D3769-5 | Tube | | | 1 |
| 2 | D3765-1 | Clevis | 2 | 1 | 2 |
| 3 | AN5-13A | Bolt | 2 | 1 | 2 |
| 4 | NAS1149D0568J | Washer | 4 | 2 | 4 |
| 5 | MS21042L5 | Nut | 2 | 1 | 2 |

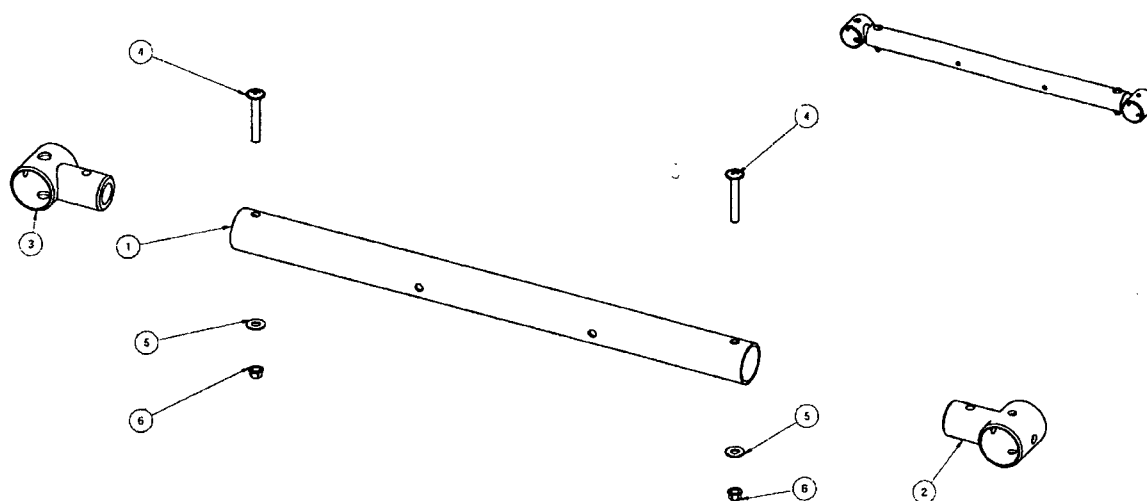
Figure 25-16: D3783-041/-043/-045 Brace Assemblies

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Revision: 1

25-00-00

W10.60355



| Item Number | Part Number | Description | Quantity (-041) |
|-------------|---------------|-------------|-----------------|
| 1 | D3770-1 | Tube | 1 |
| 2 | D3763-041 | End Fitting | 1 |
| 3 | D3763-045 | End Fitting | 1 |
| 4 | AN525-10R20 | Screw | 2 |
| 4 | NAS1149D0332J | Washer | 2 |
| 5 | MS21042L3 | Nut | 2 |

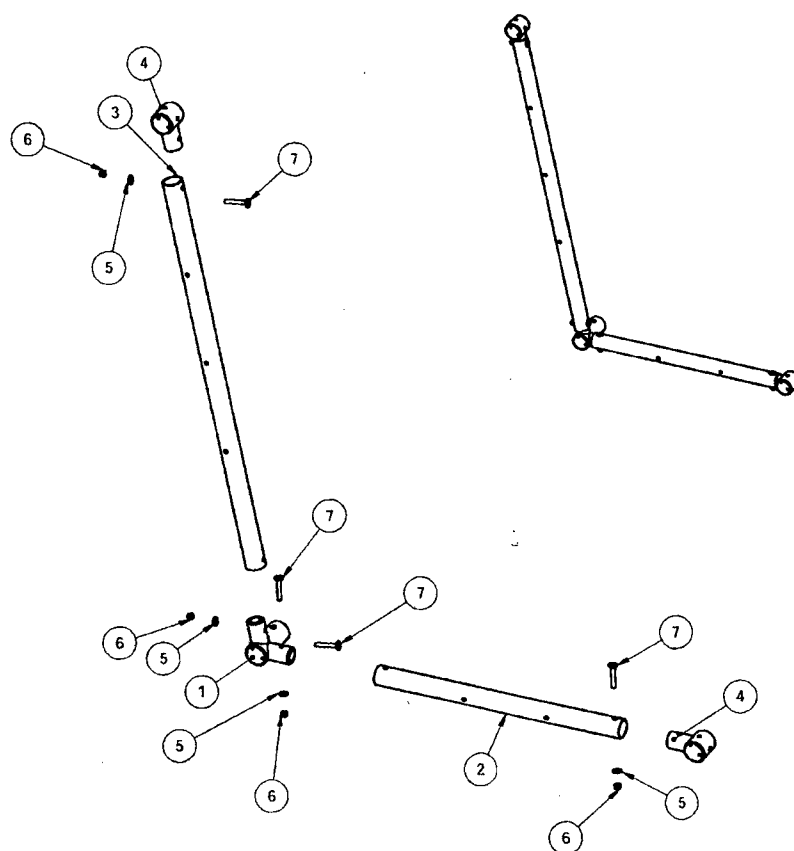
Figure 25-17: D3784-041 Seat Support Assembly

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Revision: 1

25-00-00

W/O. 60355



| Item Number | Part Number | Description | Quantity (-043) | Quantity (-044) |
|-------------|---------------|-----------------|-----------------|-----------------|
| 1 | D3762-043 | End Fitting, LH | 1 | 1 |
| 1 | D3762-044 | End Fitting, RH | 1 | 1 |
| 2 | D3770-1 | Tube | 1 | 1 |
| 3 | D3770-3 | Tube | 2 | 2 |
| 4 | D3763-041 | End Fitting | 4 | 4 |
| 5 | NAS1149D0332J | Washer | 4 | 4 |
| 6 | MS21042L3 | Nut | 4 | 4 |
| 7 | AN525-10R20 | Screw | | |

Figure 25-18: D3784-043/-044 Seat Support Assemblies

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